



Dart Hawkesbury  
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200  
Fax 613 632-5246

# Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO042008	ACI001-VC	1	1	Net 30	M6061T6S.250	6061T6 Sheet .250 : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A- 250/11 OR AMS-QQ-A- 250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf				64	12/19/2018	64		S138977	Stock	12/13/2018	\$ 16.50 / sf	71	65	\$1,056.31	Acier Ouellette Inc.
										<b>Total:</b>		<b>64</b>								<b>\$799.39</b>	

Plex 2/22/2019 11:47 AM dart.Tollis.Andrew



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER PO042008

**Supplier:** ACI001-VC  
Acier Ouellette Inc.  
935 Boul. Du Havre  
Valleyfield  
QC  
J6S 5L1 Canada  
Phone: 800 667 4248  
Fax: 450 377 5696

**PO No:** PO042008

**PO Date:** 12/11/18

**Due Date:** 12/17/18

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Lavoie, Chantal  
clavoie@dartaero.com

E-MAILED  
DEC 11 2018

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:** quotation no. sou0151227

## Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1 ✓		M6061T6S.250		6061T6 Sheet .250 : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	-	12/17/18	64 sf ✓	0 sf 64sf	64 sf AT 18/12/19	\$16.504843/sf	\$1,056.31

**Grand Total:** \$1,056.31

## Order Notes

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 12/11/18 10:18 AM dart.lavoie.chantal

**ACIER OUELLETTE INC.**

935, Boul. du H vre  
Salaberry de Valleyfield (Qu bec) J6S 5L1  
T l.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

**Quotation****SOU0151227****Billed to**

DART AEROSPACE LTD  
1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

**Shipped to**

1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

Att : CHANTAL LAVOIE T l.: 613-632-5200

**Customer N ** CLI0001056  
**Date** 2018/12/07  
**Revision N ** 0  
**Prices valid until** 2018/12/14  
**Your Order N ** EMAIL  
**Processed by** Elodie Viaud  
**Salesman** ELODIE  
**Carrier** OUELLE SDV  
**Credit Terms** Net 30 Days  
**Page** 1

Product N� and description	Weight	Qty U/M	Qty U/M	Price	Pcs Nb	Price	Amount
ALU PLATE 1/4 6061-T651 (4 X 8) PAL-14486061 4242 2 X 4' X 8'  <b>NOTE : ATTENTION: MILL TEST REQUIS</b>	234.24	64.00 PI2_\$CLB	2.00 UN		2.00	528.155	1 056.31

**Total Weight (Lbs)** 234.24

**Important**

This offer is based on the availability, the price of material can change without notice in function of the evolution of the current market prices and international importation fees.  
This offer is subject to credit approval.

Approved and Accepted by :

Date :

**Sub-total** 1 056.31

TVH-13   137.32

**Total (\$CAD)** 1 193.63



**ACIER OUELLETTE INC.**

935, Boul. du Havre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

**DELIVERY - CLIENT**

CO00124832

**Billed to**

DART AEROSPACE LTD

1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

**Shipped to**

1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

Att : CHANTAL LAVOIE Tél.: 613-632-5200

**Instruction** F-M

**Delivery Route** 5

**Customer N°** CLI0001056  
**Date** 2018/12/11  
**Delivery date** **2018/12/12**  
**Your order N°** PO042008  
**Processed by** Elodie Viaud  
**Salesman** ELODIE VIAUD  
**Carrier** OUELLETTE VALLEYFIELD  
**Credit Terme** Net 30 Days

Product Description	Weight	Qty	UM	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C
1 ALU PLATE 1/4 6061-T651 (4 X 8) PAL-14486061 2 X 4' X 8'	234.24	64.00	PI2_\$CLB		2 X 4' X 8'					

**Note :** ATTENTION: MILL TEST REQUIS

**Conditions :**

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

**Total Weight (Lbs) :** 234.24

NIR : R-109516-6

Prepared By :	Verified By :	Delivered By :	Date
			18/12/12

Customer's Signature



# ACIER OUELLETTE INC.

935, Boul. du Havre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

## DELIVERY - CLIENT

Copy

CO00130905

### Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

### Shipped to

1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

4x8'

Customer N° CLI0001056  
Date 2019/02/04  
Delivery date 2019/02/07  
Your order N° PO042008  
Processed by Elodie Viaud  
Salesman ELODIE VIAUD  
Carrier OUELLETTE VALLEYFIELD  
Credit Terme Net 30 Days

Product Description	Weight	Qty	UM	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C
1 ALU PLATE 1/4 6061-T651 (4 X 8) PAL-14486061 4242 2 FEUILLES 4' X 8' + SKID PO042008-LINE 1 HEAT : 335 AC23403-SA-2019/02/05 No Palette 4'x8'	234.24	64.00	PI2 \$CLB							
		925								
		1.00	UN \$UN							

Note : ATTENTION: MILL TEST REQUIS

### Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc." until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Total Weight (Lbs) : 234.24

NIR : R-109516-6

Prepared By :

Verified By :

Delivered By :

Customer's Signature

Date

**ACIER OUELLETTE INC.**

935, Boul. du Havre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

**Autorisation de retour****Retourné par**

DART AEROSPACE LTD

1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

Par Facturation -

**Livré à**

1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

CHANTAL LAVOIE - 613-632-5200

<b>N° transaction</b>	RMA0002220
<b>Date</b>	2019/02/19
<b>N° de client</b>	CLI0001056
<b>Représentant</b>	ELODIE VIAUD
<b>Délais de retour</b>	
<b>Référence</b>	PO042008
<b>Page</b>	1

**N° de produit et description****U/M****Qté autorisée**

1	<b>4242</b> ALU PLATE 1/4 6061-T651 (4 X 8) PAL-14486061 2 FEUILLES 4' X 8'+ SKID PO042008-LINE 1 HEAT : 335	PI2_\$CLB	64.00
2	<b>99</b> AC23403-SA-2019/02/05 <b>FRAIS_ENERGETIQUE</b> FUEL CHARGE	UN_\$UN	1.00

**NOTE : ATTENTION: MILL TEST REQUIS****\*\*\*\* MATERIEL NON-CONFORME CAR ENCORE ENVOYÉ DU MATERIEL CHINOIS \*\*\***

Approuvé par \_\_\_\_\_

Date : \_\_\_\_\_

Reçu par \_\_\_\_\_

Date : \_\_\_\_\_



ACIER OUELLETTE INC.

935, Boul. du Havre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

Copy

CO00132961

Billed to

DART AEROSPACE LTD  
1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

Shipped to

1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

Att :

Instruction F-M

Delivery Route 5

Customer N° CLI0001056  
Date 2019/02/19  
Delivery date 2019/02/22  
Your order N° PO042008  
Processed by Josianne Bourdon  
Salesman  
Carrier OUELLETTE VALLEYFIELD  
Credit Terme Net 30 Days

Product Description	Weight	Qty	UM	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C
1 ALU PLATE 1/4 6061-T651 (4 X 8) PAL-14486061 4242 2 X 4' X 8' LINE 1 ** PAS DE MATERIEL CHINOIS OU RUSSE ** HEAT 712733B5	234.24	64.00	P12 \$CLB							

Note : ATTENTION: MILL TEST REQUIS

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Total Weight (Lbs) : 234.24

NIR : R-109516-6

Prepared By :	Verified By :	Delivered By :	Time
Customer's Signature			Date



130905

Dart

23403N

**KAISER  
ALUMINUM**

Trentwood Works

PO Box 15108, Spokane Valley WA 99215-5108

15000 E Euclid, Spokane Valley WA 99216

Phone: (800) 367-2586

**CERTIFIED TEST REPORT**

Serial Number

4513874

CUSTOMER PO NUMBER: C75812-3	WORK PACKAGE:	CUSTOMER PART NUMBER:	SHIP RUN/LOAD: 104300/4	GOV'T CONTRACT NUMBER:	
KAISER ORDER NO: 1263318-3	SHIP DATE: 7-JUN-2018	ALLOY: 6061	CLAD: BARE	TEMPER: T651	PRODUCT DESCRIPTION: Precision Plate
WEIGHT SHIPPED: 2260 LB	QUANTITY: 19 PCS EST.	TRUCK B/L #: 2074205	GAUGE: 0.2500 IN ( 6.3500 MM)	DIAMETER/WIDTH: 48.500 IN (1231.9 MM)	LENGTH: 96.500 IN (2451.1 MM)

MHU 2228624: LOT 712733B5: 19 pieces;

D369161

**Certified Specifications**✓ AMS 4027/RevN  
CMMP 025/RevVASME SB 209/Rev2010  
EN 10204-3.1/Rev2004

✓ ASTM B 209/Rev14

Test Code: 1511

Lot: 712733B5 Cast 335

Drop 62

**Test Results**

Ingot 1

Parent Lot: 712432B4

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	47.6 : 47.7 (328 : 329)	42.0 : 42.2 (290 : 291)	14.7 : 14.7

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.74	0.5	0.30	0.08	1.0	0.20	0.07	0.02	0.01	0.00	TOT 0.03

**ALLOY LIMITS**

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
6061												
MIN(wt%)	0.40	0.0	0.15	0.00	0.8	0.04	0.00	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.05	TOT	0.15

Aluminum Remainder

Cast: 335



# KAISER ALUMINUM

Trentwood Works

PO Box 15108, Spokane Valley WA 99215-5108  
15000 E Euclid, Spokane Valley WA 99216  
Phone: (800) 367-2586

## CERTIFIED TEST REPORT

Serial Number  
4513874

### TEST NOTES

6061 sheet or plate certified to AMS 4025, AMS 4026, or AMS  
4027 also meets applicable requirements of cancelled  
specification AMS-QQ-A-250/11, Rev. A.

### CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:

- \* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.
- All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.
- \* was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 'or domestic content.
- \* has been thermally processed in compliance with AMS 2772, where applicable.
- \* is mercury free, within the limits of detection of ASTM E1215 (<1ppm).
- \* is in compliance with RoHS 2, European Union Directive 2011/65/EU.
- \* is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates.
- \* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
- \* is free of weld repair.
- \* meets the reporting requirements of EN10204, Type 3.1.

Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.



Michael Peske, PT Lab Process Engineer

# SPECIFICATION CONTROL DRAWING

△ PURCHASE MATERIAL: 6061-T6/T62/T651 ALUMINUM SHEET OR PLATE

SPECIFICATION: QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS-4025 OR 4027  
OR ASTM B209

△ PART NUMBER: M6061T6S|XXX|X|W.WWW|  
THK|WIDTH|

WHERE "XXX" = THICKNESS (IN INCHES)  
AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)

EG. 0.063" THICK SHEET = M6061T6S.063  
EG. 3.5" WIDE BY 0.500" THICK PLATE = M6061T6S.500X3.500

△ PREFERRED SIZE: XXX BY 4FT BY 8FT FOR SHEET

RELEASED

2018 MAR 13  
ECS 18-605

APPROVED

C	ADD PLATE AND T651 SPEC	ML	17.12.13
B	REFORMAT DWG. ADD B209 SPEC (ZN DB-1), REF PAR 08-020A	CP	09.07.13
A	NEW ISSUE	RF	01.06.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	ML	DART AEROSPACE LTD
DRAWN	NO	ML	HAWKESBURY, ONTARIO, CANADA
CHECKED	NO	ML	DRAWING NO.
MFG. APPR.	JFS	NO	M6061T6S
APPROVED	HS	NO	TITLE
DE APPR.	CP	CP	6061-T6 SHEET/PLATE SPEC
DATE	17.12.13	CP	NTS

THIS DOCUMENT IS PART OF A CONTROL AND IS SHOWN IN THE EXPRESS LOCATION THAT IT IS  
NOT TO BE USED FOR ANY OTHER PURPOSES THAN THAT FOR WHICH IT WAS INTENDED.  
COPYRIGHT © 2011 BY DART AEROSPACE LTD.

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: AL6061T6S.250

PO / BATCH NO.: P0042008/5138977

DATE: 1/9/22

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: 0.250"

QUANTITY RECEIVED: 64SF

THICKNESS RECEIVED: 0.250"

QUANTITY INSPECTED: 64SF

SHEET SIZE ORDERED: 4'x8'

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: 4'x8'

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	N	ASTM B204
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	HF 71273385
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 61</u>	SIGNED OFF BY: _____
DATE: <u>9-89 FEB 22 2019</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in